

**The priced-right  
balance of cellular  
PVC and wood,  
built to last.**

## WOOD



Constructed of wood featuring a stainable pine interior and primed exterior.



**20 years on all wood  
components, 20 years  
on seals, 20 years on PVC  
components.\***

# Series 200 DOUBLE HUNG WINDOW

The Series 200 is a quality, affordable double hung window available in a complete, new construction unit or replacement sash-only kit. The sash of the Series 200 is made of wood. For complete window units, there are two exterior material options for the components of the sill, sill nosing, blind stop, and brick mould. The Series 200EG utilizes ENVIROGUARD™ cellular PVC and the Series 200AW has all wood components. ENVIROGUARD is no rot and won't peel, splinter, decay, or absorb moisture while being impervious to insects.

The window is available in standard and custom sizing. The glass package can be upgraded to include enhancements such as Low E, argon gas. Grid light arrangements include all the popular styles: Traditional Colonial, Craftsman, Prairie, or any custom profile you can design as either grilles between the glass (GBG) or simulated divided lights (SDL). SDL grille available in either wood or ENVIROGUARD. Hardware is available in both white and bronze.

The Series 200 is just one of many compatible millwork product offerings from Precision Millworks. Precision Millworks manufactures premium double-hung window units, casements, arched or radius windows, transoms, columns, and much more.



# The Series 200 Story

Precision Millworks created the Series 200 double-hung window as our competitively priced, solidly built wood sash window. The exterior of the wood sash is primed and the interior side is left unfinished to be stained or painted. For more options for complete window units, the Series 200EG utilizes ENVIROGUARD™ and the Series 200AW is all wood. A complete line of Series 200 transom sashes are also available.

## Finishing

ENVIROGUARD™ cellular PVC windows, wood windows, and all millwork must be painted on the exterior and interior within a period of 30 days after installation for the warranty to be honored. Windows and millwork should be painted with standard oil base or latex paint using industry standard painting techniques after being cleaned.

**WARNING:** PMI recommends light paint colors on the LRV value scale of 57 or higher (black = 0 and white = 100) for our products. Dark paint colors (LRV value of ≤ 56) can generate high localized temperatures above 145°F in ENVIROGUARD products causing thermal expansion and contraction. If thermal expansion occurs, paint adhesion loss, blistering, and peeling could result, as can warping/distortion. If ENVIROGUARD components are painted with dark colors as defined above, the product warranty will be forfeited. Wood components can be painted a dark color without voiding the warranty. If, despite the above warning, you should choose to paint ENVIROGUARD components a dark color, a paint specifically designed for these applications MUST be used. Whichever paint manufacturer is chosen must be contacted to verify the paint's reflective properties and suitability with regard to painting cellular PVC. See complete finishing details and information at: [PrecisionMillworks.com/Finishing](http://PrecisionMillworks.com/Finishing)

## \*20-20 Year Warranty

We warrant our glass against seal failure for 20 years. Wood components are warrantied against degradation for 20 years. ENVIROGUARD cellular PVC components are warrantied against rot and corrosion for 20 years. See complete warranty details on our website: [PrecisionMillworks.com/Warranty](http://PrecisionMillworks.com/Warranty)

Size	Rough Opening	Standard Light Arrangement
1/8 x 3/2	22" x 42"	4 over 4
1/8 x 3/10	22" x 50"	4 over 4
1/8 x 4/6	22" x 58"	4 over 4
1/8 x 5/2	22" x 66"	4 over 4
1/8 x 5/6	22" x 70"	4 over 4
1/8 x 6/2	22" x 78"	6 over 6
2/0 x 3/2	26" x 42"	4 over 4
2/0 x 3/10	26" x 50"	4 over 4
2/0 x 4/6	26" x 58"	4 over 4
2/0 x 5/2	26" x 66"	4 over 4
2/0 x 5/6	26" x 70"	4 over 4
2/0 x 6/2	26" x 78"	6 over 6
2/4 x 3/2	30" x 42"	6 over 6
2/4 x 3/10	30" x 50"	6 over 6
2/4 x 4/6	30" x 58"	6 over 6
2/4 x 5/2	30" x 66"	6 over 6
2/4 x 5/6	30" x 70"	6 over 6
2/4 x 6/2	30" x 78"	9 over 9
2/8 x 3/2	34" x 42"	6 over 6
2/8 x 3/10	34" x 50"	6 over 6
2/8 x 4/6	34" x 58"	6 over 6
2/8 x 5/2	34" x 66"	6 over 6
2/8 x 5/6	34" x 70"	6 over 6
2/8 x 6/2	34" x 78"	9 over 9
3/0 x 3/2	38" x 42"	6 over 6
3/0 x 3/10	38" x 50"	6 over 6
3/0 x 4/6	38" x 58"	6 over 6
3/0 x 5/2	38" x 66"	6 over 6
3/0 x 5/6	38" x 70"	6 over 6
3/0 x 6/2	38" x 78"	9 over 9
3/4 x 3/2	42" x 42"	8 over 8
3/4 x 3/10	42" x 50"	8 over 8
3/4 x 4/6	42" x 58"	8 over 8
3/4 x 5/2	42" x 66"	8 over 8
3/4 x 5/6	42" x 70"	8 over 8
3/4 x 6/2	42" x 78"	12 over 12

Specifications	ENVIROGUARD	
	Cellular PVC	Pine
Average Density	0.50	0.43
Screw Holding: Face	298#	293#
Screw Holding: Edge	268#	231#
Water Absorption (%)	≤1.0	15-35



Precision Millworks, Inc.  
910 Dahlonega Highway  
Cumming, GA 30040  
800-662-7883