

Replacement Windows



Precision Millworks offers a complete line of no-rot sash replacement and stationary insert kits that have a traditional look, great curb appeal, and the lasting durability of ENVIROGUARD™. Our Replacement windows are a faster, easier, cleaner, and more affordable way to replace windows. By simply replacing the operational parts of the window, the sash and the jamb, the homeowner can re-use the perfectly good sill, head, and brick mould frame already in place. This reduces cost significantly and decreases installation time from hours to minutes per window.

Our replacement windows are made with the same quality materials as our new construction assemblies and are also impervious to rot and insects. Constructed with the highest quality cellular PVC, our replacement units have great curb appeal and appearance—without the shortcomings of wood windows. They won't peel, splinter, decay, nor do they absorb moisture. Our replacement windows also provide more glass space than Vinyl windows and are paintable.

SMART

Update the look of your entire home with the Precision Millworks line of ENVIROGUARD Replacement Windows.

ENVIROGUARD™ Replacement Sash Kits

ENVIROGUARD™ Casement Inserts

ENVIROGUARD™ Fixed Window Inserts



20 years on seals and PVC. Full warranty details on our website: PrecisionMillworks.com/Warranty



Customize the Look

Precision Millworks Replacement Windows use Super Spacer® Warm Edge Energy Efficiency Technology. They can be configured using the Standard EZ-Tilt™ or upgraded to the Tilt Lock Combo™ (TLC) operation, which uses only one piece of hardware for both operations.

Customize your replacement windows options as either grilles between the glass (GBG) or simulated divided lights (SDL) in all the popular styles: Traditional Colonial, Craftsman, Prairie, or any custom design profile you can think of. Hardware is available in both white and bronze.

Finishing

ENVIROGUARD™ cellular PVC windows, wood windows, and all millwork must be painted on the exterior and interior within a period of 30 days after installation for the warranty to be honored. Windows and millwork should be painted with standard oil base or latex paint using industry standard painting techniques after being cleaned.

WARNING: PMI recommends light paint colors on the LRV value scale of 57 or higher (black = 0 and white = 100) for our products. Dark paint colors (LRV value of ≤ 56) can generate high localized temperatures above 145°F in ENVIROGUARD products causing thermal expansion and contraction. If thermal expansion occurs, paint adhesion loss, blistering, and peeling could result, as can warping/distortion. If ENVIROGUARD components are painted with dark colors as defined above, the product warranty will be forfeited. Wood components can be painted a dark color without voiding the warranty. If, despite the above warning, you should choose to paint ENVIROGUARD components a dark color, a paint specifically designed for these applications MUST be used. Whichever paint manufacturer is chosen must be contacted to verify the paint's reflective properties and suitability with regard to painting cellular PVC. See complete finishing details and information at: PrecisionMillworks.com/Finishing

Size	Inside Frame Opening	Light Arrangement
1/8 x 3/2	20" x 38"	4 over 4
1/8 x 3/10	20" x 46"	4 over 4
1/8 x 4/6	20" x 54"	4 over 4
1/8 x 5/2	20" x 62"	4 over 4
1/8 x 5/6	20" x 66"	4 over 4
1/8 x 6/2	20" x 74"	6 over 6
2/0 x 3/2	24" x 38"	4 over 4
2/0 x 3/10	24" x 46"	4 over 4
2/0 x 4/6	24" x 54"	4 over 4
2/0 x 5/2	24" x 62"	4 over 4
2/0 x 5/6	24" x 66"	4 over 4
2/0 x 6/2	24" x 74"	6 over 6
2/4 x 3/2	28" x 38"	6 over 6
2/4 x 3/10	28" x 46"	6 over 6
2/4 x 4/6	28" x 54"	6 over 6
2/4 x 5/2	28" x 62"	6 over 6
2/4 x 5/6	28" x 66"	6 over 6
2/4 x 6/2	28" x 74"	9 over 9
2/8 x 3/2	32" x 38"	6 over 6
2/8 x 3/10	32" x 46"	6 over 6
2/8 x 4/6	32" x 54"	6 over 6
2/8 x 5/2	32" x 62"	6 over 6
2/8 x 5/6	32" x 66"	6 over 6
2/8 x 6/2	32" x 74"	9 over 9
3/0 x 3/2	36" x 38"	6 over 6
3/0 x 3/10	36" x 46"	6 over 6
3/0 x 4/6	36" x 54"	6 over 6
3/0 x 5/2	36" x 62"	6 over 6
3/0 x 5/6	36" x 66"	6 over 6
3/0 x 6/2	36" x 74"	9 over 9
3/4 x 3/2	40" x 38"	8 over 8
3/4 x 3/10	40" x 46"	8 over 8
3/4 x 4/6	40" x 54"	8 over 8
3/4 x 5/2	40" x 62"	8 over 8
3/4 x 5/6	40" x 66"	8 over 8
3/4 x 6/2	40" x 74"	12 over 12
4/0 x 3/2	48" x 38"	4W x 4H
4/0 x 3/10	48" x 46"	4W x 4H
4/0 x 4/6	48" x 54"	4W x 4H
4/0 x 5/2	48" x 62"	4W x 4H
4/0 x 5/6	48" x 66"	4W x 4H
4/0 x 6/2	48" x 74"	4W x 6H
5/0 x 3/2	60" x 38"	5W x 4H
5/0 x 3/10	60" x 46"	5W x 4H
5/0 x 4/6	60" x 54"	5W x 4H
5/0 x 5/2	60" x 62"	5W x 4H
5/0 x 5/6	60" x 66"	5W x 4H
5/0 x 6/2	60" x 74"	5W x 6H
6/0 x 3/2	72" x 38"	6W x 4H
6/0 x 3/10	72" x 46"	6W x 4H
6/0 x 4/6	72" x 54"	6W x 4H
6/0 x 5/2	72" x 62"	6W x 4H
6/0 x 5/6	72" x 66"	6W x 4H
6/0 x 6/2	72" x 74"	6W x 6H

SASH REPLACEMENT KITS—Double-hung

STATIONARY/FIXED REPLACEMENT KITS—non-operational window units