

Beautiful, quality double-hung windows constructed using ENVIROGUARD technology that won't rot, splinter, or peel and is impervious to insects.

## QUALITY

The Series 100 is Precision Millworks mid-performance line product and is available in standard and custom sizing.



**20 years on seals and  
25 years on PVC  
components.\***



# Series 100

## DOUBLE HUNG WINDOW

The Series 100 double-hung window from Precision Millworks is our mid-performance product with all the benefits of solid cellular PVC construction and ENVIROGUARD™ technology. Both the window sash and frame (sill, sill nosing, blind stop, and brick mould) are constructed of PVC. The Series 100 has smooth operation compression balance jamb liners and is incredibly energy efficient with Super Spacer® Warm Edge Technology.

Precision Millworks offers a full line of quality double-hung windows available at different price points to suite different needs and budgets. The Series 100 is just one of many compatible millwork product offerings from Precision Millworks. Precision Millworks also manufactures premium double-hung windows, casements, arched or radius windows, transoms, columns, pediments and much more. The Series 100 double hung sash is also available as a replacement window.

Grid light arrangements in all the popular options are available in the Series 100 as grilles between the glass (GBG) or simulated divided lights (SDL) in: Traditional Colonial, Craftsman, Prairie, Mission, Victorian, or any custom design profile you can think of. Hardware is available in both white and bronze.



# The ENVIROGUARD™ Story

Most people don't worry about the durability of a window until it has to be replaced due to rot. Have peace of mind with Precision Millworks line of ENVIROGUARD windows and millwork because they **do not rot**. Built using ENVIROGUARD technology and 100% PVC, our products are paintable like wood, with the traditional look and feel of real wood, yet they won't rot. ENVIROGUARD is used on the sash, sill, and all exterior parts. All ENVIROGUARD double-hung windows have been tested for wind and water resistance by a nationally certified testing facility and passed the rigorous benchmarks.

## Finishing

Series 100 windows and sashes should be painted with standard oil base or latex paint using industry standard painting techniques. Extremely dark colors may accelerate heat buildup, as they tend to absorb a greater amount of solar heat potentially causing distortion or separation at the joints.

**WARNING:** Painting any portion of the window sash/unit with a paint color that has an L value of 56 or darker (black = 0 and white = 100) will forfeit the product warranty. If, despite the above warning, you should choose to paint the Series 100 a dark color (as defined above), a paint specifically designed for these applications MUST be used. Contact the paint manufacturer to verify the paint's reflective properties and suitability with regard to painting cellular PVC. Precision Millworks Inc. is not liable for paint used on our cellular PVC components or the result of its use.

## \*20–25 Year Warranty

We warrant our glass against seal failure for 20 years. ENVIROGUARD™ cellular PVC components are warranted against rot, warpage, and corrosion for 25 years.

See complete warranty details on our website:  
PrecisionMillworks.com/Warranty

Size	Rough Opening	Standard Light Arrangement
1/8 x 3/2	22" x 42"	4 over 4
1/8 x 3/10	22" x 50"	4 over 4
1/8 x 4/6	22" x 58"	4 over 4
1/8 x 5/2	22" x 66"	4 over 4
1/8 x 5/6	22" x 70"	4 over 4
1/8 x 6/2	22" x 78"	6 over 6
2/0 x 3/2	26" x 42"	4 over 4
2/0 x 3/10	26" x 50"	4 over 4
2/0 x 4/6	26" x 58"	4 over 4
2/0 x 5/2	26" x 66"	4 over 4
2/0 x 5/6	26" x 70"	4 over 4
2/0 x 6/2	26" x 78"	6 over 6
2/4 x 3/2	30" x 42"	6 over 6
2/4 x 3/10	30" x 50"	6 over 6
2/4 x 4/6	30" x 58"	6 over 6
2/4 x 5/2	30" x 66"	6 over 6
2/4 x 5/6	30" x 70"	6 over 6
2/4 x 6/2	30" x 78"	9 over 9
2/8 x 3/2	34" x 42"	6 over 6
2/8 x 3/10	34" x 50"	6 over 6
2/8 x 4/6	34" x 58"	6 over 6
2/8 x 5/2	34" x 66"	6 over 6
2/8 x 5/6	34" x 70"	6 over 6
2/8 x 6/2	34" x 78"	9 over 9
3/0 x 3/2	38" x 42"	6 over 6
3/0 x 3/10	38" x 50"	6 over 6
3/0 x 4/6	38" x 58"	6 over 6
3/0 x 5/2	38" x 66"	6 over 6
3/0 x 5/6	38" x 70"	6 over 6
3/0 x 6/2	38" x 78"	9 over 9
3/4 x 3/2	42" x 42"	8 over 8
3/4 x 3/10	42" x 50"	8 over 8
3/4 x 4/6	42" x 58"	8 over 8
3/4 x 5/2	42" x 66"	8 over 8
3/4 x 5/6	42" x 70"	8 over 8
3/4 x 6/2	42" x 78"	12 over 12

Specifications	ENVIROGUARD Cellular PVC	Pine
Average Density	0.50	0.43
Screw Holding: Face	298#	293#
Screw Holding: Edge	268#	231#
Water Absorption (%)	≤1.0	15-35



Precision Millworks, Inc.  
910 Dahlonega Highway  
Cumming, GA 30040  
800-662-7883