

#### Installation Instructions: Sash Kit Replacement Unit

Please read entire installation instructions prior to installing.

1. Using a putty knife or utility knife, carefully remove the interior stops from existing window. Remove the center parting stop from the head jamb of the existing window using a pry bar, pliers or putty knife. Remove the old sash and jamb liners.

In older windows using a weight and pulley system, removed the sash and cut the cord attached to the weight. The pulleys will probably also need to be removed from the side jambs. Any additional stops in the side jambs should also be removed.

2. Inspect the window opening for square and check the inside of frame measurements. The measurement should be consistent from top to bottom. If not, shim frame to achieve a consistent measurement top to bottom.

3. Clear frame opening of any dirt or debris. At the bottom of the frame apply a silicone sealant to the joint where the sill contacts the side jamb.

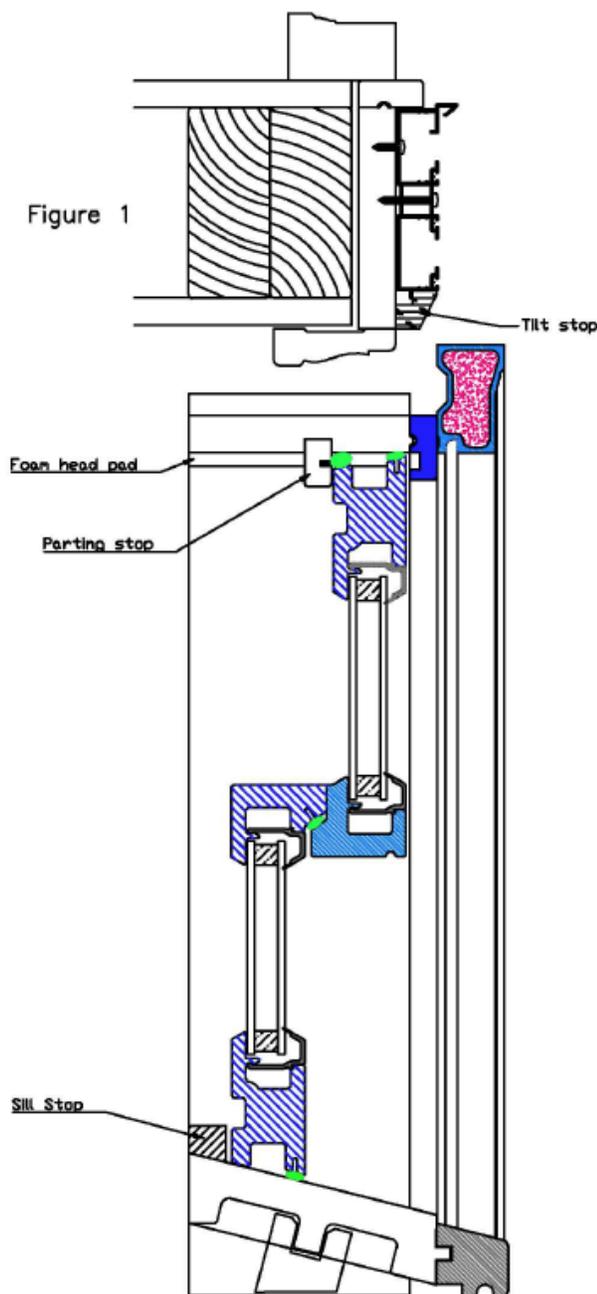
4. Installing the new jamb liners: Holding the foam head pad in place at the head jamb, carefully slide the new jamb liner into place, top first, into the window opening securing with the supplied screws. (Figure 1)

5. Once both jamb liners are in position

install the new parting stop provided into head jamb.

6. Once the jamb liners are secured, install the new sashes. First, make sure all (4) terminal assemblies are in the locked position approximately 8"-10" above the sill and that they are equal height on both sides. If the terminal assemblies are not in the locked position insert screwdriver into terminal assembly & pull downward until at proper height and turn screwdriver slowly until locked into place. Making sure slotted opening is up. Install top sash first holding parallel to the floor, engage the tilt pin into the terminal assembly on each side. Once engaged rotate sash up into jamb liner. Slide top sash up and repeat for bottom sash. Note: It will be necessary on the initial installation of the bottom to pull tilt latches in to move the sash into final position. Once interior stop is installed this will not be necessary.

7. Install sill stop, if stool is present this will not be necessary. After installing sill stop install interior side stops provided.



FAILURE TO INSTALL, FINISH OR CLEAN THIS PRODUCT ACCORDING TO THESE INSTRUCTIONS WILL VOID ANY WRITTEN OR IMPLIED WARRANTY.