

ENVIROGUARD
rot proof windows & millwork™

The perfect,
priced-right balance of
cellular PVC and wood,
built to fight against rot,
peeling, splintering,
decay, and moisture
absorption.

WOOD



Constructed of wood
featuring a stainable
pine interior and
primed exterior.



**1 year on all wood
components, 20 years on
glass, 25 years on pvc
components.***

Series 200 Double Hung Sash and Window Unit

The Series 200 is an Affordable, Energy Efficient,
Attractive, Durable, and Built-to-last Option.

The ENVIROGUARD Series 200 double hung sash only or new construction unit is available at a our most competitive price. The Series 200 window is incredibly energy efficient with Super Spacer Warm Edge Technology. It operates smoothly with a compression balance, and both sashes have finger lifts which make it easy to operate. Just like our other windows, the Series 200 is proudly Made in the U.S.A.

The Series 200 sash has a 5/8" (overall) glass thickness with a 7/16" air space. The Series 200 unit utilizes solid cellular PVC on the sill, sill nosing, blind stop, and brick mould, which eliminates the potential for rot. Custom sizes are not a problem, and enhancements such as Low E, argon gas, grilles between the glass, as well as simulated divided lites are available. Hardware is available in both white and bronze.

The Series 200 series is just one of many compatible millwork product offerings from Precision Millworks. PMI also manufactures casements, arched or radius windows, transoms, columns, pediments and much, much more.

Made in the U.S.A with
American pride and craftsmanship.



**PRECISION
MILLWORKS, INC.**
Specialty Millwork Products

The Series 200 Story

Whether you're a dealer that wants a competitively priced, solidly built wood sash to incorporate into your own window units, or a builder that wants a window line that captures the look of a traditional wood double-hung window but with all the glass options and a rot-resistant exterior, the Series 200 window checks all the boxes. The wood sash is boot-glazed, which means the glass rests in a rubber "boot" that surrounds the perimeter and attaches to the sash, is primed on the exterior and stainable on the interior. In a Precision-made Series 200 unit, the sill, sill nosing, brick mould and blind stop are all cellular pvc, which is impervious to rot and insect damage. A complete line of Series 200 stationary and transom sash are also available, and custom sizes are available.

Finishing

Series 200 windows and sash should be painted with standard oil base or latex paint using industry standard painting techniques. Extremely dark colors may accelerate heat buildup, as they tend to absorb a greater amount of solar heat potentially causing distortion or separation at the joints.

WARNING: Painting any portion of the Series 200 sash/unit with a paint color that has an L value of 56 or darker (black = 0 and white = 100) will forfeit the product warranty. If, despite the above warning, you should choose to paint the Series 200 a dark color (as defined above), a paint specifically designed for these applications MUST be used. Contact the paint manufacturer to verify the paint's reflective properties and suitability with regard to painting cellular PVC. Precision Millworks Inc is not liable for paint used on our cellular PVC components or the result of its use.

*20-25 Year Warranty

We warrant our glass against seal failure for 20 years. ENVIROGUARD cellular PVC components are warranted against rot, warpage, and corrosion for 25 years. See complete warranty details on our website: PrecisionMillworks.com/Warranty

Size	Rough Opening	Standard Light Arrangement
1/8 x 3/2	22" x 42"	4 over 4
1/8 x 3/10	22" x 50"	4 over 4
1/8 x 4/6	22" x 58"	4 over 4
1/8 x 5/2	22" x 66"	4 over 4
1/8 x 5/6	22" x 70"	4 over 4
1/8 x 6/2	22" x 78"	6 over 6
2/0 x 3/2	26" x 42"	4 over 4
2/0 x 3/10	26" x 50"	4 over 4
2/0 x 4/6	26" x 58"	4 over 4
2/0 x 5/2	26" x 66"	4 over 4
2/0 x 5/6	26" x 70"	4 over 4
2/0 x 6/2	26" x 78"	6 over 6
2/4 x 3/2	30" x 42"	6 over 6
2/4 x 3/10	30" x 50"	6 over 6
2/4 x 4/6	30" x 58"	6 over 6
2/4 x 5/2	30" x 66"	6 over 6
2/4 x 5/6	30" x 70"	6 over 6
2/4 x 6/2	30" x 78"	9 over 9
2/8 x 3/2	34" x 42"	6 over 6
2/8 x 3/10	34" x 50"	6 over 6
2/8 x 4/6	34" x 58"	6 over 6
2/8 x 5/2	34" x 66"	6 over 6
2/8 x 5/6	34" x 70"	6 over 6
2/8 x 6/2	34" x 78"	9 over 9
3/0 x 3/2	38" x 42"	6 over 6
3/0 x 3/10	38" x 50"	6 over 6
3/0 x 4/6	38" x 58"	6 over 6
3/0 x 5/2	38" x 66"	6 over 6
3/0 x 5/6	38" x 70"	6 over 6
3/0 x 6/2	38" x 78"	9 over 9
3/4 x 3/2	42" x 42"	8 over 8
3/4 x 3/10	42" x 50"	8 over 8
3/4 x 4/6	42" x 58"	8 over 8
3/4 x 5/2	42" x 66"	8 over 8
3/4 x 5/6	42" x 70"	8 over 8
3/4 x 6/2	42" x 78"	12 over 12

Specifications	ENVIROGUARD Cellular PVC	Pine
Average Density	0.50	0.43
Screw Holding: Face	298#	293#
Screw Holding: Edge	268#	231#
Water Absorption (%)	≤1.0	15-35