

The ENVIROGUARD™ BT-30 Double Hung Window Series is Energy Efficient, Attractive, Durable, and Built-to-last

BT-30 DOUBLE HUNG WINDOW

Customizing the styling of the BT-30 window to complement any home is simple with grille light patterns available in: Traditional Colonial, Craftman, Prairie, Mission, Victorian, or any design profile you can think of.

The BT-30 is incredibly energy efficient with Super Spacer® Warm Edge Technology. Its Block & Tackle balance system and finger lifts on both sashes make it easy to operate.

The window is available in all PVC construction for lasting durability and stunning looks. The components have the same profile as wood and look exactly like wood but without the downfalls of wood rot and warp. Superior to flimsy vinyl too, the BT-30 has a traditional appearance from the street and inside. Also available as a split sash with either natural, specimen wood on the interior to stain or paint grade wood. If you enjoy the look and feel of real wood, but don't want the upkeep, consider our ENVIROWOOD™ stainable PVC for the interior side.

For budget conscious customers, compression balance window units, compression primed wood sash units, and fixed units are also available.



ENVIROGUARD
rot proof windows & millwork™

**Constructed
from cellular PVC,
which will not rot,
peel, splinter, or
decay nor absorb
moisture.**

Upgrade to the
Tilt Lock Combo
for an integrated
approach with one piece
of hardware that controls
both latch and tilt.

T L C



**20 years on seals and
25 years on rot,
warpage, and corrosion.***



**PRECISION
MILLWORKS, INC.**
www.precisionmillworks.com

Made in the USA with
American pride and craftsmanship.

The ENVIROGUARD™ Story

Most people don't worry about the durability of a window until it has to be replaced due to rot. Have peace of mind with Precision Millwork's line of ENVIROGUARD windows and millwork because they **do not rot**. Built using ENVIROGUARD technology and 100% PVC, our products are paintable like wood, with the traditional look and feel of real wood, yet they won't rot. ENVIROGUARD is used on the sash, sill, and all exterior parts. All ENVIROGUARD double-hung windows have been tested for wind and water resistance by a nationally certified testing facility and passed the rigorous benchmarks.

Finishing

ENVIROGUARD cellular PVC windows and millwork should be painted with standard oil base or latex paint using industry standard painting techniques after cleaning. ENVIROGUARD product extrusions are cellular PVC, a vinyl-based composite. As such, they may be subject to thermal expansion and contraction at direct temperatures above 145°F. Extremely dark colors may accelerate this situation as they tend to absorb a greater amount of solar heat potentially causing warping/distortion—distortion of frame and sash components, paint adhesion loss, blistering, and peeling can all result.

WARNING: Painting any ENVIROGUARD cellular PVC product with a paint color that has an L value of 56 or darker (black = 0 and white = 100) will forfeit the product warranty. If, despite the above warning, you should choose to paint ENVIROGUARD products a dark color (as defined above), a paint specifically designed for these applications **MUST** be used. Contact the paint manufacturer to verify the paint's reflective properties and suitability with regard to painting cellular PVC. Precision Millworks Inc is not liable for paint used on our cellular PVC components or the result of its use.

*20–25 Year Warranty

We warrant our glass against seal failure for 20 years. ENVIROGUARD cellular PVC components are warranted against rot, warpage, and corrosion for 25 years. See complete warranty details on our website: PrecisionMillworks.com/Warranty

Size	Rough Opening	Standard Light Arrangement
1/8 x 3/2	22" x 42"	4 over 4
1/8 x 3/10	22" x 50"	4 over 4
1/8 x 4/6	22" x 58"	4 over 4
1/8 x 5/2	22" x 66"	4 over 4
1/8 x 5/6	22" x 70"	4 over 4
1/8 x 6/2	22" x 78"	6 over 6
2/0 x 3/2	26" x 42"	4 over 4
2/0 x 3/10	26" x 50"	4 over 4
2/0 x 4/6	26" x 58"	4 over 4
2/0 x 5/2	26" x 66"	4 over 4
2/0 x 5/6	26" x 70"	4 over 4
2/0 x 6/2	26" x 78"	6 over 6
2/4 x 3/2	30" x 42"	6 over 6
2/4 x 3/10	30" x 50"	6 over 6
2/4 x 4/6	30" x 58"	6 over 6
2/4 x 5/2	30" x 66"	6 over 6
2/4 x 5/6	30" x 70"	6 over 6
2/4 x 6/2	30" x 78"	9 over 9
2/8 x 3/2	34" x 42"	6 over 6
2/8 x 3/10	34" x 50"	6 over 6
2/8 x 4/6	34" x 58"	6 over 6
2/8 x 5/2	34" x 66"	6 over 6
2/8 x 5/6	34" x 70"	6 over 6
2/8 x 6/2	34" x 78"	9 over 9
3/0 x 3/2	38" x 42"	6 over 6
3/0 x 3/10	38" x 50"	6 over 6
3/0 x 4/6	38" x 58"	6 over 6
3/0 x 5/2	38" x 66"	6 over 6
3/0 x 5/6	38" x 70"	6 over 6
3/0 x 6/2	38" x 78"	9 over 9
3/4 x 3/2	42" x 42"	8 over 8
3/4 x 3/10	42" x 50"	8 over 8
3/4 x 4/6	42" x 58"	8 over 8
3/4 x 5/2	42" x 66"	8 over 8
3/4 x 5/6	42" x 70"	8 over 8
3/4 x 6/2	42" x 78"	12 over 12

Specifications	ENVIROGUARD Cellular PVC	Pine
Average Density	0.50	0.43
Screw Holding: Face	298#	293#
Screw Holding: Edge	268#	231#
Water Absorption (%)	≤1.0	15-35



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